



A lower-extremity exoskeleton for preventing health risks related to standing work

Tessy Luger PhD

“Exoskelette im Betrieb” | Tübingen | Thursday 9 May 2019 | 11:00 – 11:25

**Ich erkläre hiermit, dass keine
Interessenkonflikte bestehen**

Tessy Luger

- Prolonged standing work is a risk factor for developing musculoskeletal disorders

(Werner et al. 2010; Gregory & Callaghan 2008)

- **Exoskeletons** are wearable, external mechanical structures enhancing the person's power or supporting the person

(De Looze et al. 2015)

*Hardiman® from General Electric, USA; this was a non-successful project of a "practical" powered exoskeleton. Picture can be found on the following website:
<https://en.wikipedia.org/wiki/Hardiman>*

Aim

- To assess **physical load, kinematics, postural control and discomfort** when wearing a passive lower-limb exoskeleton while performing simulated assembly tasks in different **working positions** and different frontal **working distances**.

*Chairless Chair: pictures can be found at the homepage of noonee AG
(<https://www.noonee.com/>)*

• Population

- N = 45 45♂ (6 left-handed)
- Age 24.8 ± 2.9 years
- Height 182.6 ± 5.5 cm
- Weight 78.1 ± 8.7 kg

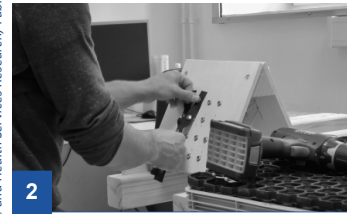
• Design

- 21-min simulations of 3 assembly tasks (see Figure)
- ~30-min familiarization trial on day 1



1

Screwing



2

Clip fitting



3

Cable mounting

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• Design: 2 independent variables

- Working posture / exoskeleton status



standing



high sitting



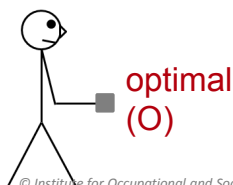
low sitting

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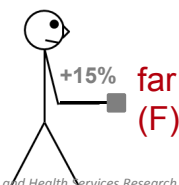
- Working distance

$$WD_{\text{optimal}} = \text{length}_{\text{grasping arm}} + (\sin(\beta) \cdot \text{length}_{\text{upper arm}})$$

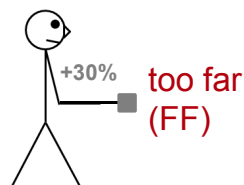
β is the elbow angle of 105°



optimal (O)



+15% far (F)



+30% too far (FF)

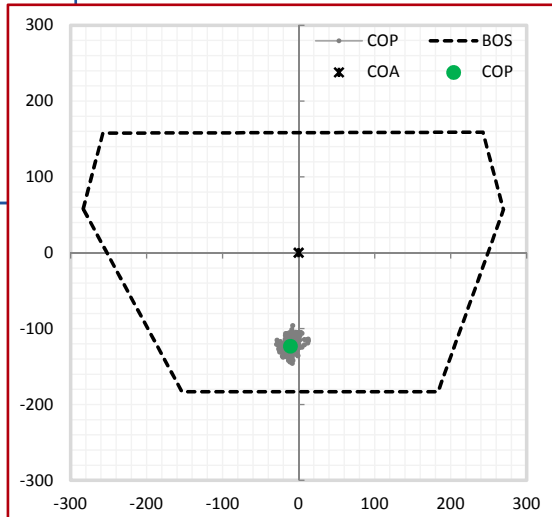
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Measurements

- Kinetics**
 - Force plate
 - Centre of pressure [mm]
 - Relative static postural stability [%]
 - Absolute static postural stability [cm]
 - Velocity [mm/s]
 - Weight distribution [kg]
- Kinematics**
 - Position sensors
 - Neck & trunk flexion [°]

$$SS_{REL} = \frac{|s_{COP} - s_{BOS}|}{|s_{COA} - s_{BOS}|} \cdot 100\%$$

COP is the centre of pressure
BOS is the base of support
COA is the centroid of activity

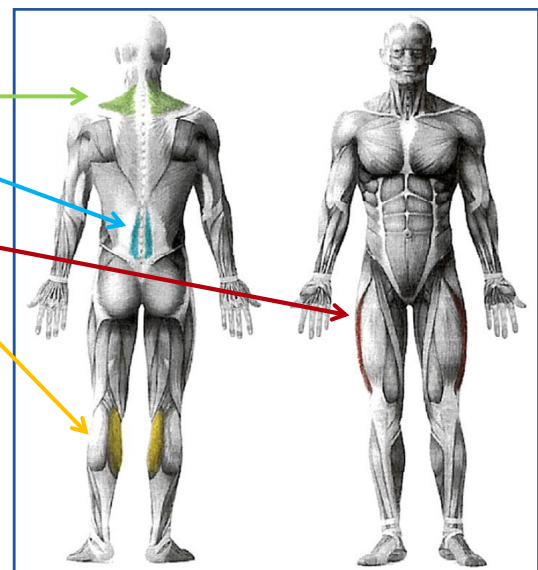


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Measurements

- Muscular activity**
 - Electromyography
 - Relative activity [%RVE]
 - M. trapezius descendens
 - M. erector spinae
 - M. vastis lateralis
 - M. gastrocnemius medialis
- Discomfort**
 - 11-point Likert scale

Normalization to the electrical activity of the reference voluntary contractions



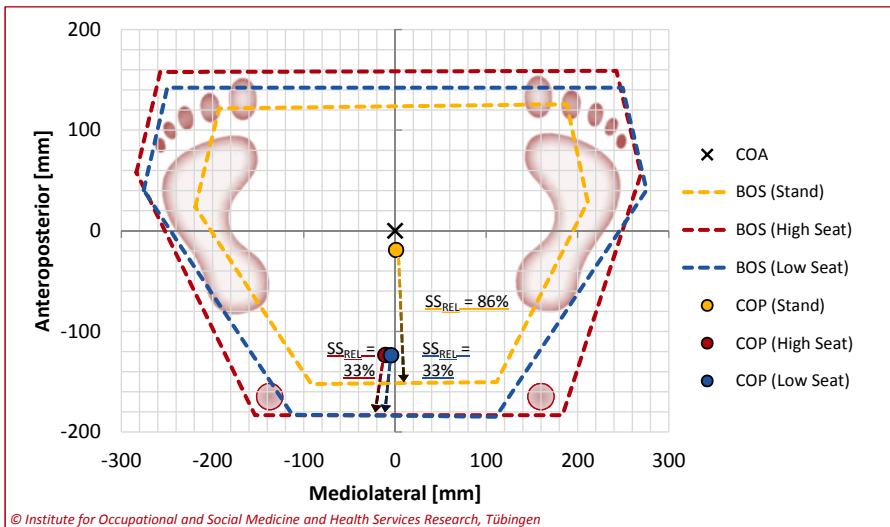
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Statistical analysis

- Two-factor repeated measures ANOVA
- Post hoc: Tukey HSD
- $p < 0.05$ (JMP® 13.1.0)

(1) Exoskeleton status & (2) Working distance

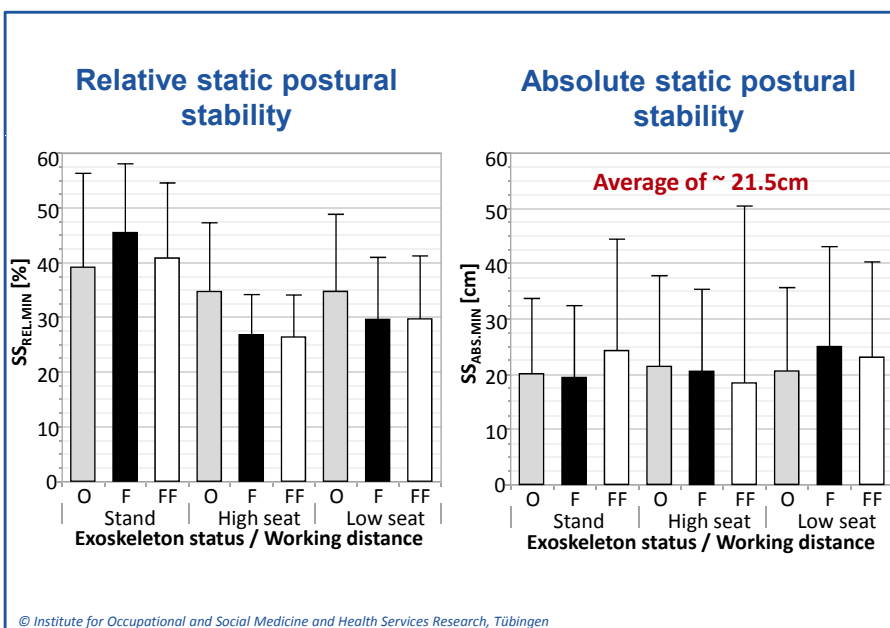
Kinetics (force plate)



Typical example of a subject in *Stand*, *High Seat* and *Low Seat* on the Chairless Chair with optimal working distance

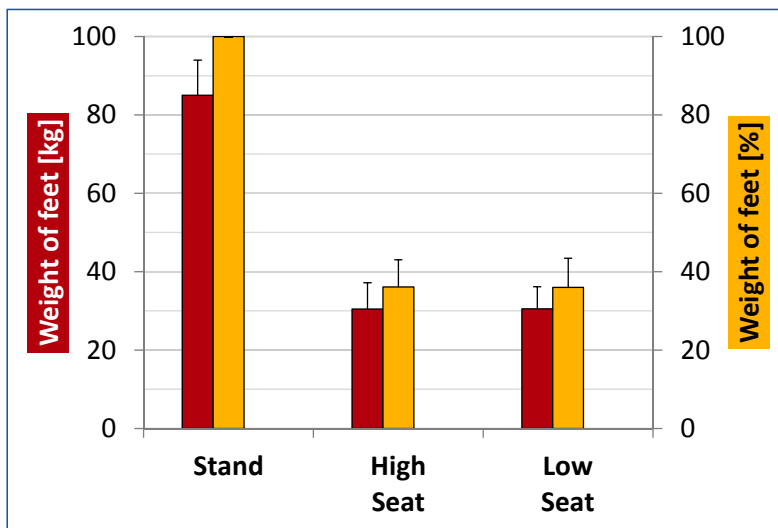
- Sitting on the Chairless Chair:
 - more posterior COP
 - smaller SS_{REL} (min.: 27%)
 - lower V_{COP}
- Working further to the front:
 - slightly higher SS_{REL}
 - more anterior COP
 - slightly higher V_{COP}

Kinetics (force plate)



- Sitting on the Chairless Chair:
 - more posterior COP
 - smaller SS_{REL} (min.: 27%)
 - lower V_{COP}
 - **unchanged SS_{ABS}**
- Working further to the front:
 - slightly higher SS_{REL}
 - more anterior COP
 - slightly higher V_{COP}
 - **unchanged SS_{ABS}**

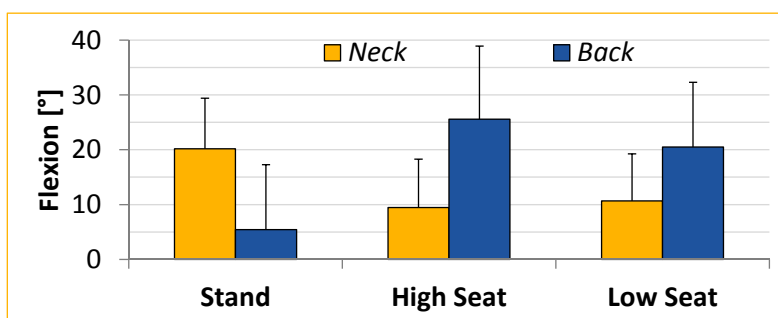
• Kinetics (force plate)



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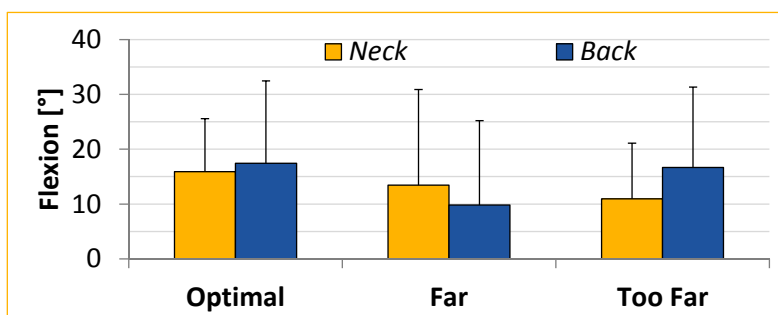
- Sitting on the Chairless Chair:
- relieves the lower extremities (feet) on average up to 64%

• Kinematics (position sensors)



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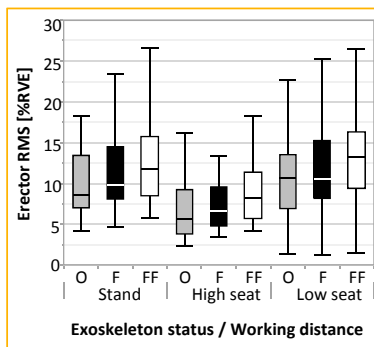
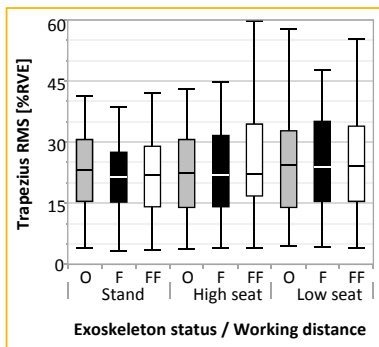
- Sitting on the Chairless Chair:
- less neck flexion
- more back flexion



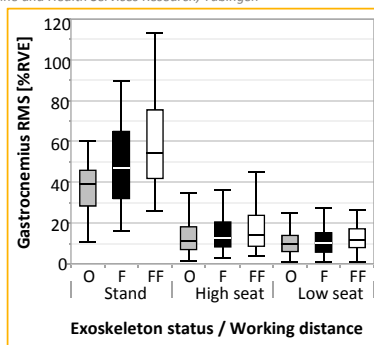
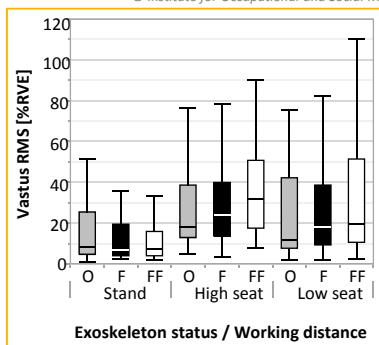
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- Working further to the front:
- less neck flexion

• EMG (muscular activity)

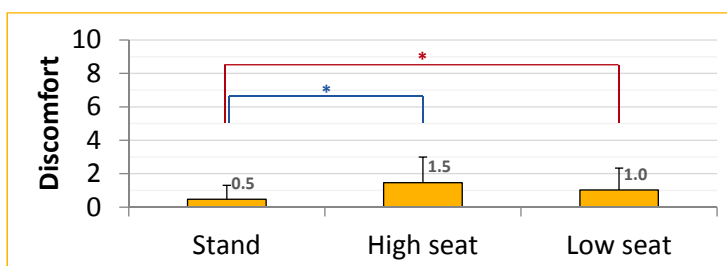


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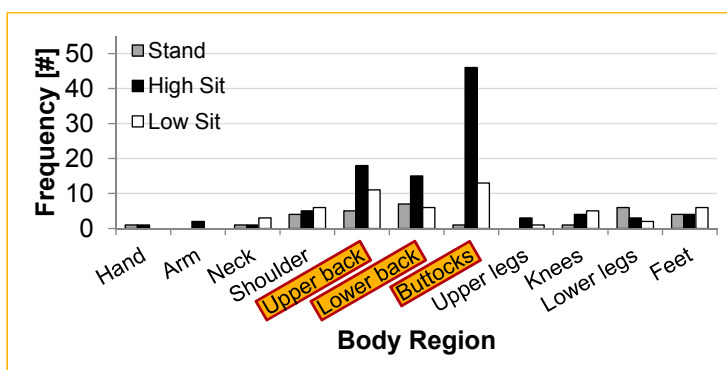
- Sitting on the Chairless Chair:
 - slightly increased trapezius activity
 - increased vastus activity
 - decreased gastrocnemius activity
 - lower erector activity in high seat
- Working further to the front:
 - increased erector & vastus & gastrocnemius activity

• Discomfort (local)



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- Sitting on the Chairless Chair:
 - higher ratings of discomfort



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- Most affected body regions:
 - Buttocks
 - Back

- **Summary, Chairless Chair®...**

- ...reduced relative static postural stability without reaching a critical state ($\equiv 0\%$)
 - > no *perturbations* (e.g. human-robot collaboration environment)
 - > $SS_{REL} \geq 27\%$
 - > !!! SS_{ABS} unchanged !!! 
- ...relieves loading on lower extremities by ~64%
- ...reduced erector activity by ~22% *only in high sitting (!!!)*
- ...increased trapezius activity by ~6%
- ...increased vastus activity by ~107%
- ...reduced gastrocnemius activity by ~75%
- ...increased feeling of discomfort

- **Practical applications**

- ...*low potential* of decreasing low back physical loading
- ...potential to decrease risks of prolonged standing in **awkward postures** on musculoskeletal disorders
 - > less neck flexion
- ...**use** the exoskeleton ≤ 21 min
 - > discomfort was higher when using the Chairless Chair®
- ...provide extensive **training** & appropriate **clothing**

- **Future research...**

- ...investigate change of stress in the joints and intervertebral discs
- ...including dynamic working situations with possible *external perturbations*
 - > interaction with machines, e.g. collaborating robots
- ...to effectiveness and usability in the **field**
- ...to effectiveness and usability in the **long-term**



Thank you!

Contact Tessy Luger

**Institute for Occupational and Social
Medicine and Health Services Research**
Wilhelmstr. 27, DE-72074 Tübingen, Germany

 +49 7071 29-84364

 Tessy.Luger@med.uni-tuebingen.de